

# Instructions to Patch Heaters

**Caution: Use temperature controller**

**Note: Patching heaters is only required if a wire is exposed on the element's surface.**

1. Ensure heaters are in place and leads are fastened
2. Mix the powder (container has approximately 6 ounces of powder) with 3 tablespoons of water
3. Stir mixture into a consistent smooth paste – it should be thin enough to completely sink into the heater grooves, add more water if needed.
4. Immediately after the coils have been embedded, turn heater power on to 100°C (212°F)
5. Dry for 5-10 min or when the heat stops steaming whichever occurs last – this prevents possible rusting of the coils. Once the cement turns to an off-white color, it is dry.
6. Allow heater to cool completely
7. Clean off any excess mixture with a fine emery cloth or sandpaper. The cement will still be powdery at this time but will harden as the heater reaches the appropriate temperature.

## Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and OSHA  
GHS

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### SECTION 1: Identification of the substance/mixture and of the company/ undertaking

- **1.1 Product identifier**
- **Trade name:** EA139, PA452
- **Article number:** No other identifiers
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture**  
Mix, Embedding Alumina Cement, Patching Alumina Cement
- **1.3 Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**  
Saint-Gobain  
1 New Bond Street  
Worcester, MA 01609  
(508) 795-5000
- **1.4 Emergency telephone number:** (508) 795-5000

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**  
The product is not classified as hazardous according to OSHA GHS regulations within the United States.  
The product is not classified as hazardous according to the CLP regulation.
- **Additional information:**  
There are no other hazards not otherwise classified that have been identified.  
0 % of the mixture consists of component(s) of unknown toxicity.

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- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
This product does not have a classification according to the CLP regulation.  
The product is not classified as hazardous according to OSHA GHS regulations within the United States.
- **Hazard pictograms** Not Regulated
- **Signal word** Not Regulated
- **Hazard-determining components of labelling:** None.
- **Hazard statements** Not Regulated
- **Precautionary statements** Not Regulated
- **Additional information:**  
EUH210 Safety data sheet available on request.
- **Hazard description:**
- **WHMIS-symbols:** Not hazardous under WHMIS.

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· **NFPA ratings (scale 0 - 4)**

Health = 0  
Fire = 0  
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH 0 Health = 0  
FIRE 0 Fire = 0  
REACTIVITY 0 Reactivity = 0

· **HMIS Long Term Health Hazard Substances**

None of the ingredients are listed.

· **2.3 Other hazards**· **Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:** Not applicable.

## SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**· **Description:** Mixture of substances listed below with nonhazardous additions.· **Dangerous components:**

CAS: 1344-28-1	aluminium oxide	substance with a Community workplace exposure limit	90-100%
EINECS: 215-691-6			

· **Additional information:**

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret.

## SECTION 4: First aid measures

· **4.1 Description of first aid measures**· **General information:** No special measures required.· **After inhalation:** Supply fresh air; consult doctor in case of complaints.· **After skin contact:**

Brush off loose particles from skin.

Immediately rinse with water.

If skin irritation is experienced, consult a doctor.

· **After eye contact:**

Protect unharmed eye.

Remove contact lenses if worn, if possible.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:**

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

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- **4.2 Most important symptoms and effects, both acute and delayed**  
Breathing difficulty  
Coughing
- **Hazards** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

## SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
The product is not flammable.  
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** None.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:**  
Wear self-contained respiratory protective device.  
Wear fully protective suit.
- **Additional information** No further relevant information available.

## SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Avoid formation of dust.  
Do not breathe dust.  
For large spills, use respiratory protective device against the effects of fumes/dust/aerosol.
- **6.2 Environmental precautions:** Avoid release to the environment.
- **6.3 Methods and material for containment and cleaning up:**  
Pick up mechanically.  
Dispose of the material collected according to regulations.  
Send for recovery or disposal in suitable receptacles.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Use only in well ventilated areas.  
Prevent formation of dust.  
Any unavoidable deposit of dust must be regularly removed.
- **Information about fire - and explosion protection:** No special measures required.

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- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:**  
Store away from foodstuffs.  
Store away from oxidising agents.
- **Further information about storage conditions:** Keep container tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

## SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see section 7.

### 8.1 Control parameters

- **Ingredients with limit values that require monitoring at the workplace:**

#### 1344-28-1 aluminium oxide

PEL (USA)	Long-term value: 15*; 15** mg/m <sup>3</sup> *Total dust; ** Respirable fraction
REL (USA)	Long-term value: 10* 5** mg/m <sup>3</sup> as Al*Total dust**Respirable/pyro powd./welding f.
TLV (USA)	Long-term value: 1* mg/m <sup>3</sup> as Al; *as respirable fraction
EL (Canada)	Long-term value: 1,0 mg/m <sup>3</sup> respirable, as Al
EV (Canada)	Long-term value: 10 mg/m <sup>3</sup> total dust

- **DNELs** No further relevant information available.
- **PNECs** No further relevant information available.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
The usual precautionary measures are to be adhered to when handling chemicals.  
Keep away from foodstuffs, beverages and feed.  
Avoid breathing dust.  
Avoid contact with the eyes.  
Avoid close or long term contact with the skin.
- **Respiratory protection:**  
Wear appropriate NIOSH respirator when ventilation is inadequate and occupational exposure limits are exceeded.  
Use suitable respiratory protective device in case of insufficient ventilation.  
Particulate mask should filter at least 99% of airborne particles.  
For large spills, respiratory protection may be advisable.
- **Protection of hands:**  
Wear gloves for the protection against mechanical hazards according to NIOSH or EN 388.

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## · Eye protection:



Safety glasses

- **Body protection:** Not required under normal conditions of use.
- **Limitation and supervision of exposure into the environment** Avoid release to the environment.
- **Risk management measures** See Section 7 for additional information.

## SECTION 9: Physical and chemical properties

## · 9.1 Information on basic physical and chemical properties

## · General Information

## · Appearance:

Form:	Granulate
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Colour:	White
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Odour:	Odourless
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Odour threshold:	Not determined.
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pH-value:	Not applicable.
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## · Change in condition

Melting point/Melting range:	1900 °C (3452 °F)
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Boiling point/Boiling range:	Undetermined.
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Flash point:	Not applicable.
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Flammability (solid, gaseous):	Not determined.
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Auto/Self-ignition temperature:	Not determined.
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Decomposition temperature:	Not determined.
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Self-igniting:	Product is not self-igniting.
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Danger of explosion:	Product does not present an explosion hazard.
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## · Explosion limits:

Lower:	Not determined.
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Upper:	Not determined.
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Vapour pressure:	Not applicable.
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Density at 20 °C (68 °F):	4,0 g/cm <sup>3</sup> (33,38 lbs/gal)
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Relative density	Not determined.
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Vapour density	Not applicable.
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Evaporation rate	Not applicable.
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## · Solubility in / Miscibility with water:

Insoluble.

Partition coefficient (n-octanol/water):	Not determined.
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- **Viscosity:**
  - **Dynamic:** Not applicable.
  - **Kinematic:** Not applicable.
- **9.2 Other information** No further relevant information available.

## SECTION 10: Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions**  
Reacts with strong acids and alkali.  
Reacts with strong oxidising agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** Oxidizing agents
- **10.6 Hazardous decomposition products:**  
Carbon monoxide and carbon dioxide  
Possible in traces:  
Phosphorus oxides (e.g. P<sub>2</sub>O<sub>5</sub>)  
Toxic metal oxide smoke

## SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**
- **LD/LC50 values relevant for classification:** None.
- **Primary irritant effect:**
- **Skin corrosion/irritation** No irritant effect.
- **Serious eye damage/irritation** No irritating effect.
- **Respiratory or skin sensitisation** No sensitising effects known.
- **Subacute to chronic toxicity:** No further relevant information available.
- **Additional toxicological information:**  
The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version.  
When used and handled according to specifications, the product does not have any harmful effects to our experience and the information provided to us.  
0 % of the mixture consists of component(s) of unknown toxicity.
- **Repeated dose toxicity:** No further relevant information available.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction):**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.

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· **Aspiration hazard** Based on available data, the classification criteria are not met.

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## SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Generally not hazardous for water
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

## SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Smaller quantities can be disposed of with household waste.  
Contact waste processors for recycling information.  
The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to local official regulations.

## SECTION 14: Transport information

- **14.1 UN-Number**
- **DOT, ADR, ADN, IMDG, IATA** Not Regulated
- **14.2 UN proper shipping name**
- **DOT, ADR, ADN, IMDG, IATA** Not Regulated
- **14.3 Transport hazard class(es)**
- **DOT, ADR, IMDG, IATA**
- **Class** Not Regulated
- **Label** -
- **ADN/R Class:** Not Regulated
- **14.4 Packing group**
- **DOT, ADR, IMDG, IATA** Not Regulated
- **14.5 Environmental hazards:**
- **Marine pollutant:** No

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- **14.6 Special precautions for user** Not applicable.
- **14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** -

## SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **United States (USA)**
- **SARA**

- **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

- **Section 313 (Specific toxic chemical listings):**

1344-28-1 | aluminium oxide

- **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

- **Proposition 65 (California):**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

- **Carcinogenic Categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients are listed.

- **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

- **TLV (Threshold Limit Value established by ACGIH)**

1344-28-1 | aluminium oxide

A4

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients are listed.

- **Canada**

- **Canadian Domestic Substances List (DSL)**

All ingredients are listed.

- **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients are listed.

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- **Canadian Ingredient Disclosure list (limit 1%)**

1344-28-1	aluminium oxide
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- **Other regulations, limitations and prohibitive regulations**

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

- **Substances of very high concern (SVHC) according to REACH, Article 57**

None of the ingredients are listed.

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

- **Sources**

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